

Km. 42 Paholyothin Highway, Klong Luang, Pathumthani, Thailand 12120

P. O. Box 4 Klong Luang, Pathumthani 12120, Thailand. Tel. (66-2) 524-5527, 524-6427 Fax.(66-2) 524-5544

# STRUCTURAL ENGINEERING LABORATORY

STRUCTURAL ENGINEERING FIELD OF STUDY

SCHOOL OF ENGINEERING AND TECHNOLOGY

TYPE OF TEST:

**PULL-OUT TEST IN AXIAL TENSION** 

**TEST SAMPLE:** 

Three (3) specimens of "ANCHOR ROD HAS-E M10" bonded with "HILTI HVU"

in concrete block having a size of 300 x 200 x 200 mm. were tested.

CLIENT:

HILTI (THAILAND) CO., LTD.

DATE OF TEST:

March 23, 2010

**TEST RESULTS:** 

Specimen No.	Туре	Diameter	Depth	Maximum	Mode of Failure
	of	of	of	Load	
	Specimen	Drill Hole	Drill Hole		
		(mm.)	(mm.)	(kg.)	
1	HAS-E M10	12	95	3,960	-The anchor failure occurred when applied the maximum load.
2	HAS-E M10	12	95	1,740	-The anchor slipped from the concrete block when applied the maximum
3	HAS-E M10	12	95	3,480	loadThe anchor slipped from the concrete block when applied the maximum load.

**Note:** This report certifies the adequacy and representative character of the test sample only.

CHECKED & APPROVED BY:

DR. SUN SAYAM SENIOR LABORAT March 30, 2010



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TYPE OF TEST:

PULL-OUT TEST IN AXIAL TENSION

**TEST SAMPLE:** 

Three (3) specimens of "ANCHOR ROD HAS-E M12" bonded with "HILTI HVU"

in concrete block having a size of 300 x 200 x 200 mm. were tested.

**CLIENT:** 

HILTI (THAILAND) CO., LTD.

DATE OF TEST:

March 23, 2010

**TEST RESULTS:** 

Specimen No.	Туре	Diameter	Depth	Maximum	Mode of Failure
	of	of	of	Load	
	Specimen	Drill Hole	Drill Hole		
		(mm.)	(mm.)	(kg.)	
1	HAS-E M12	14	115	5,650	-The anchor failure occurred when applied the maximum load.
2	HAS-E M12	14	115	5,840	-The anchor failure occurred when applied the maximum load.
3	HAS-E M12	14	115	5,230	-The anchor failure occurred when applied the maximum load.

**Note:** This report certifies the adequacy and representative character of the test sample only.

CHECKED & APPROVED BY:

DR. SUN SAYAMIP

March 30, 2010



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SCHOOL OF ENGINEERING AND TECHNOLOGY

TYPE OF TEST:

**PULL-OUT TEST IN AXIAL TENSION** 

**TEST SAMPLE:** 

Three (3) specimens of "ANCHOR ROD HAS-E M16" bonded with "HILTI HVU"

in concrete block having a size of 300 x 200 x 200 mm. were tested.

**CLIENT:** 

HILTI (THAILAND) CO., LTD.

DATE OF TEST:

March 23, 2010

**TEST RESULTS:** 

Specimen No.	Туре	Diameter	Depth	Maximum	Mode of Failure
	of	of	of	Load	
	Specimen	Drill Hole	Drill Hole		
		(mm.)	(mm.)	(kg.)	
1	HAS-E M16	18	130	10,230	-The anchor slipped from the concrete block when applied the maximum
2	HAS-E M16	18	130	11,500	loadThe anchor slipped from the concrete block when applied the maximum
3	HAS-E M16	18	130	11,490	loadThe anchor slipped from the concrete block when applied the maximum load.

Note:

This report certifies the adequacy and representative character of the test sample only.

CHECKED & APPROVED BY:

DR. SUN SAYAMIPA SENIOR LABORATOR

March 30, 2010



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#### STRUCTURAL ENGINEERING LABORATORY

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SCHOOL OF ENGINEERING AND TECHNOLOGY

TYPE OF TEST:

**PULL-OUT TEST IN AXIAL TENSION** 

**TEST SAMPLE:** 

Three (3) specimens of "ANCHOR ROD HAS-E M20" bonded with "HILTI HVU"

in concrete block having a size of 300 x 200 x 200 mm. were tested.

**CLIENT:** 

HILTI (THAILAND) CO., LTD.

DATE OF TEST:

March 23, 2010

**TEST RESULTS:** 

Specimen No.	Туре	Diameter	Depth	Maximum	Mode of Failure
	of	of	of	Load	
	Specimen	Drill Hole	Drill Hole		
		(mm.)_	(mm.)	(kg.)	
1	HAS-E M20	24	186	15,670	-The anchor slipped from the concrete block when applied the maximum
2	HAS-E M20	24	180	15,120	loadThe anchor slipped from the concrete block when applied the maximum
3	HAS-E M20	24	170	17,640	loadThe anchor slipped from the concrete block when applied the maximum load.

Note:

This report certifies the adequacy and representative character of the test sample only.

CHECKED & APPROVED BY:

DR. SUN SAYAMI SENIOR LABORATO

March 30, 2010



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TYPE OF TEST:

PULL-OUT TEST IN AXIAL TENSION

**TEST SAMPLE:** 

Three (3) specimens of "ANCHOR ROD HAS-E M24" bonded with "HILTI HVU"

in concrete block having a size of 300 x 200 x 200 mm. were tested.

CLIENT:

HILTI (THAILAND) CO., LTD.

DATE OF TEST:

March 23, 2010

**TEST RESULTS:** 

Specimen No.	Туре	Diameter	Depth	Maximum	Mode of Failure
	of	of	of	Load	
	Specimen	Drill Hole	Drill Hole		
		(mm.)	(mm.)	(kg.)	
1	HAS-E M24	28	215	27,830	-The anchor failure occurred when applied the maximum load.
2	HAS-E M24	28	215	27,100	-The anchor failure occurred when applied the maximum load.
3	HAS-E M24	28	215	27,540	-The anchor failure occurred when applied the maximum load.

Note:

This report certifies the adequacy and representative character of the test sample only.

DR. SUN SAYAMIPOS SENIOR LABORATOR March 30, 2010